## Customized, 2800°F Ceramic Adhesives Solves All High Temperature Bonding, Sealing or Encapsulating Applications



Production Potting of High Performance Light Bulbs



Resbond 940LE Bonds a High Performance Quartz Lamp



940HT Bonds a Sapphire Tube
To a Metal End Cap for Use at 2650°F

## Just Match The Grade of Resbond 940 With The Physical Properties of the Substrate, Mix and Apply

Now, for the first time, Resbond  $^{\text{\tiny TM}}$  940, Customizable Series of fast setting,  $3000^{\text{\tiny O}}\text{F}$  adhesives are designed with your application in mind.

Eliminate costly errors caused by bonding adhesives and substrates with mismatched physical properties limiting the success of specialized, high temp. applications.

Just match the grade of Resbond  $^{\scriptscriptstyle{\text{TM}}}$  940 with the physical properties of the substrate.

Choose from Low to High Thermal Expansion, Ultra Temperature, Machinable, Metallic, Super Fast Setting, Electrically or Thermally Conductive Grades.

Other grades are readily available upon request.

Resbond  $^{\text{\tiny IM}}$  940 customizable adhesives has excellent adhesion to quartz, cordierite, fused silica, glassware, ceramics, metals, etc.

They are easily cured in 4-8 hours at room temperature or in 5 minutes at 176°F.

They have outstanding chemical and thermal shock resistance.

Applications Include bonding, sealing and insulating light bulbs, fixtures, halogen lamps fiber optic cables, sensors encapsulating industrial heating elements forming electrically resistant coatings for high temperature instruments joining heating elements to electrical terminals, etc.

Resbond™ Series of Customizable Adhesives
Are The Ideal Choice for
Any High Temperature Application

Resbond	940	940HT	940LE	940HE	940SS
Continuous Use Temp. °F	2000	2800	2500	1800	2000
Base	Zircon	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	SiO <sub>2</sub>	S.S.
Compressive Strength (psi)	4000	4200	3500	4200	4500
Flexural Strength (psi)	1800	1900	2100	1450	2500
Thermal Expansion (x10 <sup>-6</sup> /°F)	4.5	4.0	0.4	7.5	10
Thermal Conductivity*	8	15	5	8.3	10
Dielectric Strength (volts/mil.)	125	125	125	100	Cond.
Volume Resistivity (ohm-cm)	10 <sup>8</sup>	10 <sup>8</sup>	10 <sup>8</sup>	10 <sup>9</sup>	Cond.
Components	2	2	2	2	2
Color	Tan	White	White	Tan	Grey
Consistency	Paste	Paste	Paste	Paste	Paste
Cure Temperature	R. T.	R. T.	R. T.	R. T.	R. T.

\*(BTU-in/hr.°F ft.2)

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Cat No.	Size
Resbond 940-1	Quart
Resbond 940-2	Gallon
Resbond 940HT-1	Pint
Resbond 940HT-2	
Resbond 940LE-1	Pint
Resbond 940LE-2	Quart
Dealers   040115 4	D'at
Resbond 940HE-1	-
Resbond 940HE-2	Quart
Resbond 940SS-1	Dint
Resbond 940SS-2	Quart
Resbond 940-3	Thinner (Pint)
1,0000114 0 10 0	

Quantity Prices Available Upon Request

